



BASIC FEATURES

- □ Adjusts the rotation angle of the control motor (with F.B.POT) in proportion to the control input signal
- \Box Feedback resistance (with F.B.POT) is optional between 100 Ω and 2k Ω
- □ Output selectable from relay contact or triac (SSR)
- □ Plug-in type, mounting type for both panel surface and DIN rail
- □ RoHS directive supported

SPECIFICATIONS

■ Input: : See ordering information.

• Feedback Resistance : 100Ω to 2kΩ random / 3-wire

■ Output : Relay contact or Triac (SSR)

• Output Rating / Contact Protection

Relay contact : 240V AC, 1A (inductive load) / CR Absorber

Triac (SSR) : 20 to 120V AC / (inductive load) / CR Absorber + varistor

(Exclusively used for AC load)

Hysteresis
 Deadband (DB)
 1 to 10% variable of input signal range
 Dead time
 Approx. 0.2 seconds (Chattering prevention)
 Zero & Span Adjustment
 0% (ZERO) / 0 to 20% variable

100% (SPAN) / 70 to 100% variable

• Output Action Display : M2-M1/LED green lighting

M2-M3/LED red lighting

■ General specifications

• Operating environment conditions

Temperature : -10 to 50°C

Humidity : 90% RH max. (no dew condensation)
Elevation : 2000 m above sea level or lower

Overvoltage category : II

Pollution degree : 2 (IEC60664) • Temperature when kept unused : -20 to 65 °C

• Power Supply : 100 to 240V AC±10% 50/60Hz

• Insulation resistance : 500V DC, $100M\Omega$ between the input and power supply terminals

500V DC, $100M\Omega$ between the output and power supply terminals

• Dielectric strength : 1 min. at 1500V AC between each terminal of the power supply-heater voltage-heater current-alarm output.

• Material : ABS resin molding.

• External dimensions : H83.5×W50×D146.5mm (including socket terminal block)

• Mounting : 11P plug-in panel or DIN rail

• Weight : Main unit Approx. 170g

Socket terminal block Approx. 75g

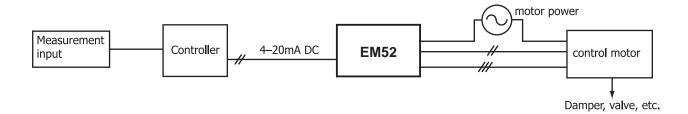
ORDERING INFORMATION

ITEM	CODE	SPECIFICATIONS						
SERIES	EM52-	Plu	Plug-in Type Servo Controller					
CONTROL INPUT		1	1 1 to 5mA DC, Receiving resistance: 250Ω					
		2	4 to 20mA DC, Receiving resistance: 63Ω					
		3	0 to 10V DC, Input resistance: $520k\Omega$					
		5	Potentiometer 100Ω to $2k\Omega$ 3-wire system					
		9	Others (Please consult before ordering.)					
			Υ	Contact 240V AC, 1A (inductive load) With CR absorber				
OUTPUT			R Contact 240V AC, 1A (inductive load) without CR absorber					
			S Triac 20 to 120V AC, 1A (inductive load) (Motor Supply Voltage: 20 to 120V AC)					
REMARKS				Without				
			9 With (Please consult before ordering.)					

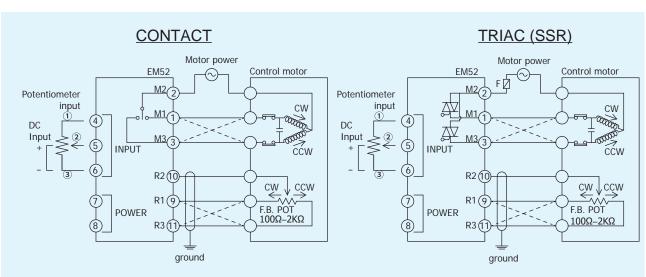
RELAY ACTIONS

Characteristic		Run	Increased	Balanced	Decreased
RA	Δ	Heat	M2-M1: ON (Open)	M2-M1, M3: OFF (Stop)	M2-M3: ON (Close)
DA		Cool	M2 M1 M3 LED Green lights	M2) M1 M3 LED off	M2 M1 M3 LED Red lights.

WIRING EXAMPLE



CONNECTION DIAGRAM



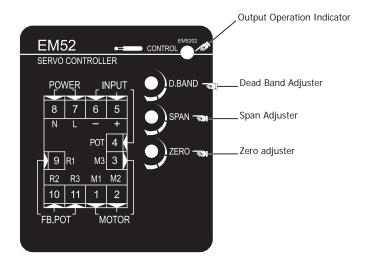
- $\hfill \Box$ For model with Triac (SSR), motor power supply voltage range must be 20 to 240V AC.
- It is recommended that the fuse between terminal 2 and the power supply terminal be used to protect motor upon malfunction.
- (Current rating for fuse must be approximately twice the size which is appropriate for the motor for which it is being used.)
- Make sure the motor power supply matches the rating of the motor to be used.
- For inverting the operating direction of motor (to open with input at 0% and close with input at 100%), permute the wires for terminals ① and ③ as well as those for terminals ② and ⑥ respectively.

□ CW : Clockwise rotation (open)

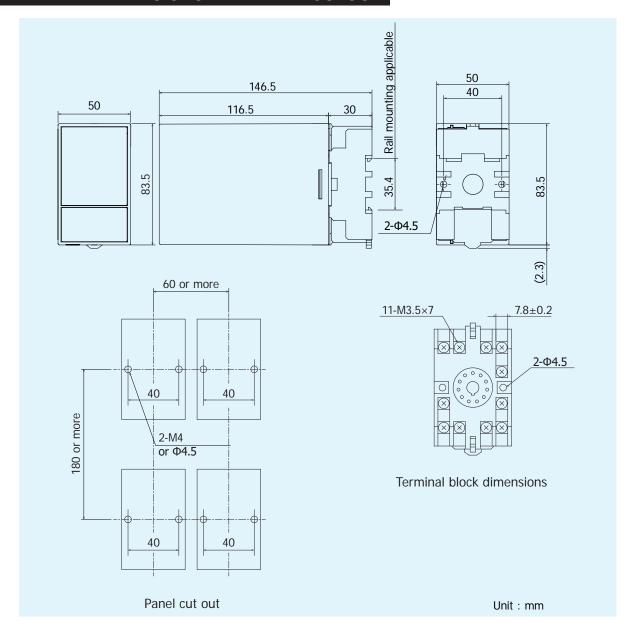
CCW : Counterclockwise rotation (closed)

□ F : Fuse

TERMINAL ARRANGEMENT



EXTERNAL DIMENSIONS AND PANEL CUTOUT



 \blacksquare Avoid using it for control of devices upon which human life is dependent.



- $\ensuremath{^*}$ Be sure to follow the instruction manual when operating this device.
- * This device is designed for industrial use to control temperature, humidity and other physical values. Avoid using it for control of devices upon which human life is dependent.
- * If the possibility of loss or damage to your system or property as a result of failure of any parts of the process exists, proper safety measures must be made before the instrument is put into use so as to prevent the occurrence of trouble.

Head Office & Saitama Factory ISO 9001/ISO14001 Certification Obtained

Temperature and Humidity Control Specialists

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