

Since a 7-segment display has been adopted for display of parameters for the controller and indicator, the parameters appear differently from ordinary alphabet characters or numbers.



What is a 7-segment display?

A 7-segment display is a method to indicate characters by using 7 illuminators as illustrated on the left. However, since there is a dot at the right bottom, there are actually a total of 8 illuminators.

•Alphabetic characters

Upper-case

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
A		C		E	F	G	H	I	J	P	L				P			S	T	U	V		Y		Z

Lower-case

a	b	c	d	e	f	g	h	i	j	k	l	m	n	o	p	q	r	s	t	u	v	w	x	y	z
	b	c	d				h	i	j			n	o		q	r		t	u		v	w		y	

•Number & Sign

0	1	2	3	4	5	6	7	8	9	Minus (-)	Simultaneously displaying minus (-) and digit 1	Underscore
0	1	2	3	4	5	6	7	8	9	-	-1	-